

Cylinder Specification

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	L5	L11
Cylinder size	5 litres	11 litres
Cylinder pressure	200 bar	200 bar
Type	Aluminium	Steel
Volume		
Weld Ar	1.05m ³	2.3m ³
Weld ArMix	1.16m ³	2.55m ³
Empty weight	6.7kg	14kg
Height	530mm	590mm
Diameter	140mm	178mm



Welding Times

Gas	Brand	Process	Consumption	L5	L11
Argon	Weld Ar	GTAW (TIG)	6 LT/MIN	2hr 55mins	6hr 23mins
Argon	Weld Ar	GMAW (MIG)	15 LT/MIN	1hr 10mins	2hr 33mins
Argon CO ₂ (15%)	Weld ArMix	GMAW (MAG)	18 LT/MIN	1hr 36mins	3hr 33mins